MAKING A 1½” OR 2¼” BUTTON

1. Line up button machine so base dies are perpendicular to center column and red handle is resting back.

2. Insert shell (sharp edge down), graphic, and mylar into shallow die.

   Line up graphic so bottom is closest to you.

3. Insert pin-back (sharp edge up) into deeper die.

   Line up pin to point toward center column.

4. Rotate graphic die one-quarter turn clockwise until it stops and pull handle down.

5. Rotate pin-back die one-half turn counterclockwise until it stops and pull handle down.

6. Swivel base to remove finished button.
MAKING A 1” BUTTON

1. Line up button machine so base dies are perpendicular to center column and red handle is resting back.

2. Insert shell (sharp edge down), graphic, and mylar into shallow die.

   Line up graphic so bottom is closest to you.

3. Insert collet (sharp edge up) into deeper die.

4. Rotate graphic die one-quarter turn clockwise until it stops and pull handle down.

5. Rotate collet die one-half turn counterclockwise until it stops and pull handle down.

6. Swivel base to remove button.

7. Insert pin in back of button.